# **PRODUCT DATA SHEET**

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# Hodgson SEALANTS

# SILFIX<sup>®</sup> U9 - COLOURS

# DESCRIPTION

Silfix<sup>®</sup> U9 Colours is widely regarded as one of the best low modulus silicone sealants available. Conforming fully to the requirements of BS 5889 Type A and ISO 11600 classification G-25-LM, it offers outstanding performance across a wide variety of glazing, industrial and construction applications. It has excellent adhesion to glass, timber, metals, brickwork, plastics and concrete and does not normally require a primer.

# **KEY FEATURES**

- Excellent adhesion to a wide variety of surfaces including PVC-U, coated metals, brickwork, stone, polycarbonate, coated timber and glass.
- High movement accommodation.
- Superior performance across a wide range of temperatures.
- Compatible with all major European edge sealants for double glazed units.
- Premium quality low modulus neutral cure silicone which cures to form a flexible rubber.
- Suitable for use with laminated glass.

### **TECHNICAL APPROVALS**

Silfix<sup>®</sup> U9 Colours conforms to the following standards :-EN15651-1: F-EXT-INT-CC: Sealant for façade for interior and exterior application (intended for use in cold climates).

EN15651-2: G-CC: Sealant used for sealing glazing applications (intended for use in cold climates).

#### **USES**

- For sealing joints between GRP panels and roof sheets, trims and flashing in roofing and cladding, PVC-U, aluminium, steel, timber frame and door surrounds, and wall tiling.
- · Many forms of expansion/construction joints in buildings.
- Sealing joints in general industrial applications such as those found in heating & ventilation, sectional buildings, caravans etc.
- For capping and bedding of glass and insulating glass units in bead glazing systems.
- Fully compatible with Hodgson's Flexistrip and range of butyl strip sealants.
- For sealing glazing plastics such as polycarbonate.

# PERFORMANCE

Adhesion: Excellent unprimed adhesion to glass or glazed surfaces, coated metals, brick, natural stone, PVC-U, polycarbonate and coated timber.

Base technology: Silicone polymer

Chemical resistance: Excellent to dilute acids and alkalis Curing system: Neutral cure (liberates methanol) Hardness (Shore A 25°C): 30-32 ISO 11600 classification: G -25-LM Mould resistance: Does not contain a fungicide Movement accommodation: ± 25% Paintability: Not recommended Service life (predicted): 20+ years Service temperature range: -50°C to +100°C Shrinkage: < 5% Specific gravity, approx: 1.5g/cm<sup>3</sup>(C) Slump: Nil Staining: Nil on most surfaces Tensile modulus (100% elongation): 1.9 N/mm<sup>2</sup> **UV resistance:** Excellent **Volatile content:** < 5% Tack free Time: 35 minutes (23°C 50% RH)



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# APPLICATION

#### PROPERTIES

Application temperature range: +5°C to +40°C

**Curing rate:** Cures at a rate of 2-3 mm in 24 hours at 23°C @ 60% RH. Lower temperatures and drier conditions will result in a slower rate of cure. **Shelf life:** 12 months.

**Skinning time:** Skin forms after approximately 30 minutes at 20°C @ 60% RH.

Working time: Approximately 15 to 20 minutes depending on conditions.

#### INSTRUCTIONS

Joint design: Please consult the **Technical Information Sheet** entitled 'Joint design for cartridge based products' prior to application.

**Surface preparation:** All surfaces must be clean, dry and free from frost, grease and loose materials. Apply primer if required. In situations where an especially neat finish is required, use masking tape to cover the face edges of the joint and remove immediately once tooling has been completed.

Cut the tip of the screw thread off the cartridge and screw on the nozzle. Cut nozzle to correct diameter for joint size. Apply using a skeleton or powered gun into the joint ensuring good contact with surfaces. In deep joints, the use of a foam backing rod is essential to ensure good joint formation.

**Tooling:** Tool immediately after sealant has been applied within the working time for the product.

# **EQUIPMENT**

A selection of hand & air operated guns are available for cartridge and/ or sausage application including a high power type suitable for filling deep voids.

# PACKAGING

310ml cartridges - 25 per case 600ml sausages - 12 per case (upon request) Colour range: White, Grey, Brown & Black

# **ESTIMATING QUANTITIES**

Number of cartridges =

Joint depth (mm) x Joint width (mm) x Length (M)

> Volume of cartridge (ml) or sachet

This calculation does not allow for wastage.

# **HEALTH AND SAFETY**

- Non-flammable.
- Wash hands immediately after use.
- See Product Safety Data Sheet for further information

# GENERAL

Silfix<sup>®</sup> U9 Colours is part of a full range of speciality sealants and tapes designed for the professional user. For further information please contact our Customer Care Team or visit our Website.

The information given in this product data sheet is based on laboratory tests and experience which we believe to be correct. Properties quoted are typical and do not therefore constitute a specification. In view of the wide range and variability of substrates, we would advise that our product should be tested by the user to establish suitability for its intended application. E &OE.



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